

Matrix of ISO Filler Metal Draft Standards – Status as of February 2007

Type of Filler Metal or Other Standard	Non Alloy and Fine Grain Steels	Creep Resisting Steels	High Tensile Steels	Stainless and Heat Resisting Steels	Nickel and Nickel Base Alloys	Aluminum Alloys	Cast Iron	Copper Base Alloys	Titanium
Covered Electrodes	2560 – IIW published 2002-11-01 CD ballot of revision to occur, now ISO lead	3580 – IIW published 2004-03-15	18275 - ISO published 2005-03-01 corrigendum underway	3581 – IIW published 2003-02-01 10446 – IIW withdrawn	14172 - ISO corrigenda published 2004-07-01, 2005-05-30				Not Applicable
Tubular Cored Wires (and Rods)	17632 – ISO published 2004-10-01	17634 – ISO published 2004-11-01, CEN adopted	18276 - ISO published 2005-02-15	17633 – ISO published 2004-07-01		Not Applicable	1071 – CEN published 2003-07-01		Not Applicable
Rods for Oxy-fuel Gas Welding	ISO 636:1989			Not Applicable	Not Applicable	Not Applicable		Not Applicable	Not Applicable
Wires and Rods	14341 – ISO published 2002-11-01	21952 - ISO DIS approved, to FDIS	16834 - ISO published 2006-01-09	14343 – IIW Published 2002-02-15 - Amendment 1 (strips) vote closed	18274 - CEN published 2004-03-01, corrigendum published 2005-05-30	18273 - CEN published 2004-03-01		24373 - CEN DIS vote closes 2007-04-02	24034 – ISO Published 2005-10-01, amendment prepared
Wires, Rods and Deposits for GTA	636 – ISO published 2004-05-15			2005-06-28 - Amendment 2 (add composition) started		Not Applicable			Not Applicable
Submerged Arc Wires (Strips) and Deposits	14171 – ISO published 2002-11-01	24598 - ISO DIS approved, to FDIS	26304 – ISO CD approved, to DIS						
Submerged Arc Fluxes			14174 – ISO Published 2004-06-15			Not Applicable	Not Applicable	Not Applicable	Not Applicable
Procurement Guidelines					14344 – IIW				
Shielding Gases									
Tungsten Electrodes					6848 – ISO published 2004-12-01				
Technical Delivery Conditions					544 – ISO published 2003-11-15, ISO 864 withdrawn				
Hardfacing									

ISO Technical Report voting closed 2005-05-31, final draft for publication rests with the IIW Standards Officer

Shading and red font indicate new information since the IIW Annual Assembly in August 2006

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