

Matrix of ISO Filler Metal Draft Standards – Status as of October 2003

Type of Filler Metal or Other Standard	Non Alloy and Fine Grain Steels	Creep Resisting Steels	High Tensile Steels	Stainless and Heat Resisting Steels	Nickel and Nickel Base Alloys	Aluminum Alloys	Cast Iron	Copper Base Alloys	Titanium
Covered Electrodes	2560 – IIW published 2002-11-01	3580 – IIW FDIS vote expected in 2003	18275 - ISO CD approved by IIW June 2002 – DIS vote closes 2003-11-17	3581 – IIW published 2003-02-01 10446 – IIW to be cancelled 2003-07-22	14172 - ISO FDIS vote closed, approved 2003-07-22				Not Applicable
Tubular Cored Wires (and Rods)	17632 – ISO FDIS vote expected in 2003	17634 – ISO FDIS vote expected in 2003	18276 - ISO DIS vote expected in 2003	17633 – ISO FDIS vote expected in 2003		Not Applicable	1071 – CEN published 2003-07-01		Not Applicable
Rods for Oxy-fuel Gas Welding	ISO 636:1989			Not Applicable	Not Applicable	Not Applicable			Not Applicable
Wires, Rods and Strips	14341 – ISO published 2002-11-01	IIW NWIP requested by Commission II June, 2002 WD available	ISO NWIP approved, WD available in IIW	14343 – IIW Published 2002-02-15 - Does not address strips, Commission II to undertake amendment	18274 - CEN FDIS closed 2003-08-26 approved	18273 - CEN FDIS vote closed 2003-08-26 approved		CEN CD to be circulated in CEN in 2003	24034 – ISO CD to be circulated for comment in 2003
Wires, Rods and Deposits for GTA	636 – ISO FDIS vote expected in 2003								
Submerged Arc Wires and Deposits	14171 – ISO published 2002-11-01	ISO First WD to be prepared by Kotecki				Not Applicable			Not Applicable
Submerged Arc Fluxes						Not Applicable			Not Applicable
Procurement Guidelines					14344 – IIW Published 2002-07-15				
Shielding Gases					14175:1997 – ISO				
Tungsten Electrodes					6848 – ISO				
Technical Delivery Conditions					DIS vote closed 2003-01-15 - approved.				
					544 – ISO				
					FDIS vote closed 2003-03-30				
					ISO 864 to be cancelled.				

Shading indicates new information since the 2003 IIW Annual Assembly.

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